## **Anna**

# Sound capsula for the VW T4 Installation manual

#### **Disclaimer:**

This instruction is intellectual property of eljot-engineering. Duplication, also in parts, has to approved in writing by the creator. A commercial reuse of third party is explicitly prohibited

#### **Safety instructions:**

Choking Hazard: the kit contains small pieces. Keep it away from small children.

The correct installation must be performed by a professional repair shop, or at least the installation has to be checked by them.

#### manufacturer:

#### eljot-engineering

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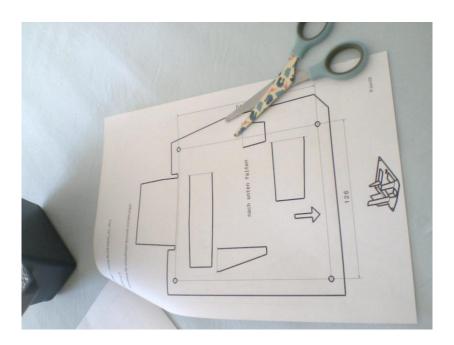
## Scope of delivery "Anna":

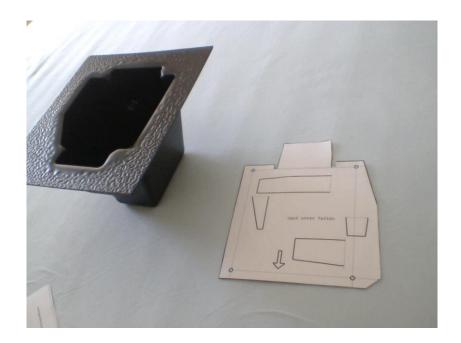
- Basic Capsula
- Foam lead-through
- 4 stainless-steel cartridges (Da10mm x Di7mm x h5mm)
- appr. 70 cm self-adhesive foam stripe (10mm x 10mm)
- drilling template

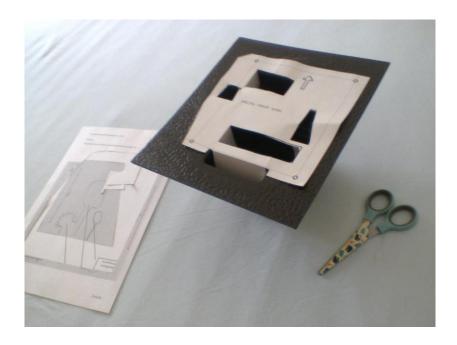


#### **Fixation holes**

- 4 holes diameter 10mm must be applied.
- Apply following steps:
  - Cut the positioning latches of the drilling template and fold them downwards (looking to the printed side of the sheet)
  - o Place the paper on the basic capsula. The printed side upwards.
  - The arrow "Fahrtrichtung" directs towards the three steps
  - Arrange the Schablone without tension using the positioning hatches and secure it with scotchtape.
- Mark the position of the holes with a peening mark.
- Apply 10mm hole. A wood driller with centering tip is useful.







installation manual Anna\_en-rev1

## Cutting the outline

There are not a lot of surrounding parts, so precise working is not required. The template gives a good indication. Nevertheless, 10mm around the mounting holes must remain.

## Apply the cut-outs

#### Front cut-out:

It is sufficient to open the contour, but you can also cut the complete addition.



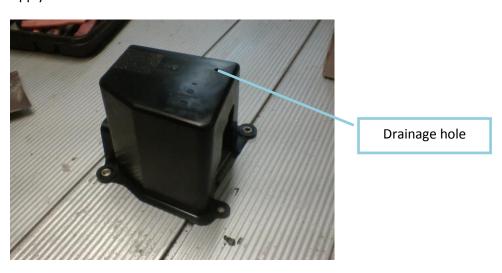
#### Rear cut-out:

At the rear addition approx. 15mm must be left for the sealing band.



## Drainage hole:

Apply a 5mm hole the lower surface.



### Foam lead-through

The delivered part is cut a bit smaller than needed. If necessary, you might need to widen the holes a bit.

#### Competition

- Degrease the surrounding flange (e.g. with Aceton)
- Apply the foam band starting at the front break through. Pay attention that the fixation holes are outside of the sealing.
- Glue the foam lead through from the inside to the front break through. Use the appropriate adhesive.
- Insert the cartridges in the holes



#### Installation

- Unscrew the shift-lever from the downside.
- Take the opportunity to clean and grease the mechanism.
- Install the capsular and the mechanism using the original screws. Apply the cartridges to protect the capsule from the tension of the screws
- For more tips please check:

http://www.vwbuswiki.de/index.php/Schalld%C3%A4mmung\_f%C3%BCr\_Schaltgest%C3%A4nge

#### Anna de lux



- Drill the fixation holes to anne 11-12mm.
- Apply studs to the welded nuts of the car body, where the shift mechanism is attached to.



• Fix the shift-mechanism from outside with self-locking nuts.

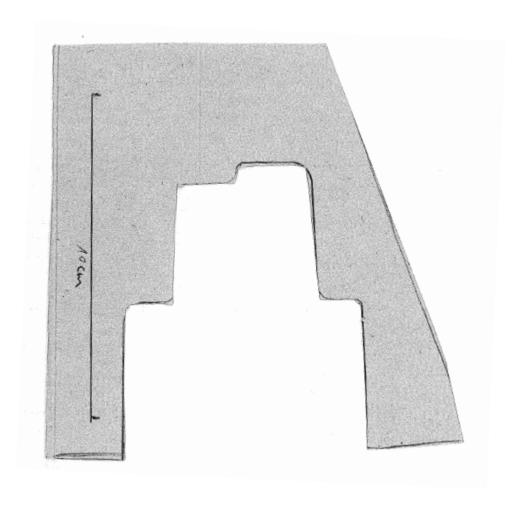


- slide the capsule without the cartridges on the nuts.
- Secure the capsule with big washers and self-locking nuts.



Anhang 1

## Front cut out



## Anhang 2

• Original cut out of Foam lead-through

